



Loctite "271" Adhesive Sealant (92-909819)
 2-4-C w/Teflon (92-825407A12)

Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1	3411	821773A 1	CLAMP BRACKET	1	(BLACK) PORT	
1	3411	821773A 2	CLAMP BRACKET	1	(GRAY) PORT	
2	3412	821774A 1	CLAMP BRACKET	1	(BLACK) STARBOARD	
2	3412	821774A 2	CLAMP BRACKET	1	(GRAY) STARBOARD	
3	10	818883A 1	THUMB SCREW ASSEMBLY	2	MANUAL	
4		NSS	HANDLE	2	MANUAL	5
5		NSS	RIVET	2	MANUAL	5
6	12	818884	WASHER	2	MANUAL	
7	10	76804 2	SCREW (HEX SHOULDER)	2	MANUAL	
8		825271	ANODE	1		
9	12	29245	WASHER	2		
10	10	40003 30	SCREW (M6 X 25)	2		
11	11	91962	NUT (.500-20)	2		
12	12	28421	WASHER	2		
13	10	814259	SCREW (.500-20 X 4 IN.)	2		
14		NSS	DECAL-TILT LOCK	1		5
15		NSS	DECAL-WARNING	1		5
16		822401	CAP-TILT STOP PIN	1		
17	17	25319	ROLL PIN	1		
18	23	823589	BUSHING	1		
19	17	822400 1	PIN-TILT STOP	1		
20		828533A 1	TRIM, HYDRAULIC ASSIST	1	GAS ASSIST TRIM	
21		88238A11	CABLE	1	GAS ASSIST TRIM	
22		828924	TILT LEVER	1	GAS ASSIST TRIM	
23		19621	TILT KNOB	1	GAS ASSIST TRIM	
24		828930	LEVER ARM	1	GAS ASSIST TRIM	
25	13	31030	WAVE WASHER	1	GAS ASSIST TRIM	
26	17	25319	ROLL PIN (1/8 X 3/4 IN.)	1	GAS ASSIST TRIM	
27		828996 1	LINK	1	GAS ASSIST TRIM	
28	11	46438	NUT	1	GAS ASSIST TRIM	
29	17	822481	ANCHOR PIN (14MM)	1	GAS ASSIST TRIM & POWER TF	
30	23	822482	BUSHING	2	GAS ASSIST TRIM & POWER TF	
31	23	822484	BUSHING	2	GAS ASSIST TRIM & POWER TF	
32	12	825190	WASHER	2	GAS ASSIST TRIM & POWER TF	
33	11	40134 14	NUT	2	GAS ASSIST TRIM & POWER TF	
34	10	40090 40	SCREW (M10 X 40)	2	GAS ASSIST TRIM & POWER TF	
35	12	40023 19	WASHER	2	GAS ASSIST TRIM & POWER TF	
36	11	40119 10	NUT	2	GAS ASSIST TRIM & POWER TF	
37	17	853923A 1	TILT LOCK PIN	1	NON POWER TRIM	
38	24	821461	SPRING	1	NON POWER TRIM	